

R2-6755 Part A

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date: 04/12/2016

Date of issue: 02/06/2014

Version: 2.0

SECTION 1: Identification

1.1. Product identifier

Product form : Mixture
Product name : R2-6755 Part A
Synonyms : Tough Optically Clear Silicone Elastomer

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : As an adhesive or encapsulent for applications requiring optical clarity and a 1.46 refractive index. For professional use only.

1.3. Details of the supplier of the safety data sheet

NuSil Technology LLC
1050 Cindy Lane
Carpinteria, California 93013
USA
(805) 684-8780
ehs@nusil.com
www.nusil.com

1.4. Emergency telephone number

Emergency number : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GHS-US classification

Not classified

2.2. Label elements

GHS-US labeling

No labeling applicable

2.3. Other hazards

Other hazards not contributing to the classification : Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions.

2.4. Unknown acute toxicity (GHS US)

No data available

SECTION 3: Composition/Information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%	GHS-US classification
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	(CAS No) 68909-20-6	15 - 20	Not classified

Full text of H-phrases: see section 16

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SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label if possible).
- First-aid measures after inhalation : Remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.
- First-aid measures after skin contact : Rinse immediately with plenty of water. Obtain medical attention if irritation develops or persists.
- First-aid measures after eye contact : Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
- First-aid measures after ingestion : Do NOT induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries : Not expected to present a significant hazard under anticipated conditions of normal use.
- Symptoms/injuries after inhalation : May cause respiratory irritation.
- Symptoms/injuries after skin contact : May cause skin irritation.
- Symptoms/injuries after eye contact : May cause eye irritation.
- Symptoms/injuries after ingestion : Ingestion is likely to be harmful or have adverse effects.
- Chronic symptoms : None expected under normal conditions of use.

4.3. Indication of any immediate medical attention and special treatment needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: Fire-Fighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.
- Unsuitable extinguishing media : Do not use a heavy water stream. Use of heavy stream of water may spread fire. Application of water stream to hot product may cause frothing and increase fire intensity.

5.2. Special hazards arising from the substance or mixture

- Fire hazard : Not considered flammable but may burn at high temperatures.
- Explosion hazard : Product is not explosive.
- Reactivity : Hazardous reactions will not occur under normal conditions.

5.3. Advice for firefighters

- Precautionary measures fire : Exercise caution when fighting any chemical fire.
- Firefighting instructions : Use water spray or fog for cooling exposed containers. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.
- Other information : Refer to Section 9 for flammability properties.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Avoid all contact with skin, eyes, or clothing. Avoid breathing (vapor, mist, spray).

6.1.1. For non-emergency personnel

- Protective equipment : Use appropriate personal protection equipment (PPE).

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- Emergency procedures : Evacuate unnecessary personnel.
- 6.1.2. For emergency responders**
- Protective equipment : Equip cleanup crew with proper protection.
- Emergency procedures : Stop leak if safe to do so. Eliminate ignition sources. Ventilate area.
- 6.2. Environmental precautions**
- Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.
- 6.3. Methods and material for containment and cleaning up**
- For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
- Methods for cleaning up : Clean up spills immediately and dispose of waste safely. Spills should be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.
- 6.4. Reference to other sections**
- See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Comply with applicable regulations.
- Storage conditions : Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.
- Incompatible products : Strong acids. Strong bases. Strong oxidizers.

7.3. Specific end use(s)

As an adhesive or encapsulant for applications requiring optical clarity and a 1.46 refractive index. For professional use only.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), or OSHA (PEL).

Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica (68909-20-6)		
USA OSHA	OSHA PEL (TWA) (mg/m ³)	6 mg/m ³
USA OSHA	OSHA PEL (TWA) (ppm)	20 mppcf (80mg/m ³ /%SiO ₂)

8.2. Exposure controls

- Appropriate engineering controls : Ensure adequate ventilation, especially in confined areas. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed.
- Personal protective equipment : Protective goggles. Gloves. Protective clothing.



- Materials for protective clothing : Chemically resistant materials and fabrics.
- Hand protection : Wear chemically resistant protective gloves.

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Eye protection	: Chemical goggles or safety glasses.
Skin and body protection	: Wear suitable protective clothing.
Respiratory protection	: Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits.
Environmental exposure controls	: Do not allow the product to be released into the environment.
Consumer exposure controls	: Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear
Odor	: Odorless
Odor threshold	: No data available
pH	: No data available
Evaporation Rate	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 275 °C (> 527 °F)
Auto-ignition Temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Specific Gravity	: 1.14
Solubility	: No data available
Partition coefficient: n-octanol/water	: No data available
Viscosity	: No data available

9.2. Other information

VOC content	: < 1 %
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SECTION 10: Stability and reactivity

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials.

10.5. Incompatible materials

Strong acids. Strong bases. Strong oxidizers.

10.6. Hazardous decomposition products

Carbon oxides (CO, CO₂). Silicon oxides.

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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: May cause respiratory irritation.
Symptoms/injuries after skin contact	: May cause skin irritation.
Symptoms/injuries after eye contact	: May cause eye irritation.
Symptoms/injuries after ingestion	: Ingestion is likely to be harmful or have adverse effects.
Chronic symptoms	: None expected under normal conditions of use.

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations : Dispose of waste material in accordance with all local, regional, national, and international regulations.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

In accordance with DOT / IMDG / IATA

14.1. UN number

Not applicable

14.2. UN proper shipping name

Not applicable

14.3. Additional information

Other information : No supplementary information available.

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Transport by sea

No additional information available

Air transport

No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica (68909-20-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. US State regulations

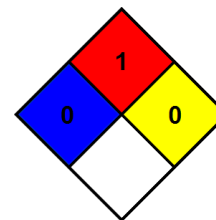
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica (68909-20-6)

U.S. - Texas - Effects Screening Levels - Long Term

U.S. - Texas - Effects Screening Levels - Short Term

SECTION 16: Other information, including date of preparation or last revision

Revision date	:	04/12/2016
Other information	:	This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.
NFPA health hazard	:	0 - Exposure under fire conditions would offer no hazard beyond that of ordinary combustible materials.
NFPA fire hazard	:	1 - Must be preheated before ignition can occur.
NFPA reactivity	:	0 - Normally stable, even under fire exposure conditions, and are not reactive with water.



We believe that the information contained herein is current as of the date of this Safety Data Sheet, and is offered in good faith. Since the use of this information and of these opinions and the conditions of the use of the product are not within the control of NuSil Technology, it is the user's obligation to determine the conditions of safe use of the product.

NuSil US GHS SDS

R2-6755 Part B

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations
Revision date: 04/12/2016 Date of issue: 02/13/2014

Version: 2.0

SECTION 1: Identification

1.1. Product identifier

Product form : Mixture
Product name : R2-6755 Part B
Synonyms : Tough Optically Clear Silicone Elastomer

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : As an adhesive or encapsulant for applications requiring optical clarity and a 1.46 refractive index. For professional use only.

1.3. Details of the supplier of the safety data sheet

NuSil Technology LLC
1050 Cindy Lane
Carpinteria, California 93013
USA
(805) 684-8780
ehs@nusil.com
www.nusil.com

1.4. Emergency telephone number

Emergency number : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GHS-US classification

Not classified

2.2. Label elements

GHS-US labeling

No labeling applicable

2.3. Other hazards

Other hazards not contributing to the classification : Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions.

2.4. Unknown acute toxicity (GHS US)

No data available

SECTION 3: Composition/Information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%	GHS-US classification
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	(CAS No) 68909-20-6	20 - 30	Not classified
Silicic acid (H ₄ SiO ₄), tetraethyl ester, reaction products with chlorodimethylsilane	(CAS No) 68988-57-8	< 5	Skin Irrit. 2, H315 Eye Irrit. 2A, H319

Full text of H-phrases: see section 16

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Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label if possible).
- First-aid measures after inhalation : Remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.
- First-aid measures after skin contact : Rinse immediately with plenty of water. Obtain medical attention if irritation develops or persists.
- First-aid measures after eye contact : Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
- First-aid measures after ingestion : Do NOT induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries : Not expected to present a significant hazard under anticipated conditions of normal use.
- Symptoms/injuries after inhalation : May cause respiratory irritation.
- Symptoms/injuries after skin contact : May cause skin irritation.
- Symptoms/injuries after eye contact : May cause eye irritation.
- Symptoms/injuries after ingestion : Ingestion is likely to be harmful or have adverse effects.
- Chronic symptoms : None expected under normal conditions of use.

4.3. Indication of any immediate medical attention and special treatment needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: Fire-Fighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.
- Unsuitable extinguishing media : Do not use a heavy water stream. Use of heavy stream of water may spread fire. Application of water stream to hot product may cause frothing and increase fire intensity.

5.2. Special hazards arising from the substance or mixture

- Fire hazard : Not considered flammable but may burn at high temperatures.
- Explosion hazard : Product is not explosive.
- Reactivity : Hazardous reactions will not occur under normal conditions.

5.3. Advice for firefighters

- Precautionary measures fire : Exercise caution when fighting any chemical fire.
- Firefighting instructions : Use water spray or fog for cooling exposed containers. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.
- Other information : Refer to Section 9 for flammability properties.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Avoid all contact with skin, eyes, or clothing. Avoid breathing (vapor, mist, spray).

6.1.1. For non-emergency personnel

- Protective equipment : Use appropriate personal protection equipment (PPE).

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Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

- Emergency procedures : Evacuate unnecessary personnel.
- 6.1.2. For emergency responders**
- Protective equipment : Equip cleanup crew with proper protection.
- Emergency procedures : Stop leak if safe to do so. Eliminate ignition sources. Ventilate area.
- 6.2. Environmental precautions**
- Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.
- 6.3. Methods and material for containment and cleaning up**
- For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
- Methods for cleaning up : Clean up spills immediately and dispose of waste safely. Spills should be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.
- 6.4. Reference to other sections**
- See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Comply with applicable regulations.
- Storage conditions : Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.
- Incompatible products : Strong acids. Strong bases. Strong oxidizers.

7.3. Specific end use(s)

As an adhesive or encapsulant for applications requiring optical clarity and a 1.46 refractive index. For professional use only.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), or OSHA (PEL).

Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica (68909-20-6)		
USA OSHA	OSHA PEL (TWA) (mg/m ³)	6 mg/m ³
USA OSHA	OSHA PEL (TWA) (ppm)	20 mppcf (80mg/m ³ /%SiO ₂)

8.2. Exposure controls

- Appropriate engineering controls : Ensure adequate ventilation, especially in confined areas. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed.
- Personal protective equipment : Protective goggles. Gloves. Protective clothing.



- Materials for protective clothing : Chemically resistant materials and fabrics.
- Hand protection : Wear chemically resistant protective gloves.

R2-6755 Part B

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Eye protection	: Chemical goggles or safety glasses.
Skin and body protection	: Wear suitable protective clothing.
Respiratory protection	: Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits.
Environmental exposure controls	: Do not allow the product to be released into the environment.
Consumer exposure controls	: Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Translucent
Odor	: Odorless
Odor threshold	: No data available
pH	: No data available
Evaporation Rate	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 275 °C (> 527 °F)
Auto-ignition Temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Specific Gravity	: 1.14
Solubility	: No data available
Partition coefficient: n-octanol/water	: No data available
Viscosity	: No data available

9.2. Other information

VOC content	: < 1 %
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SECTION 10: Stability and reactivity

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials.

10.5. Incompatible materials

Strong acids. Strong bases. Strong oxidizers.

10.6. Hazardous decomposition products

Carbon oxides (CO, CO₂). Silicon oxides.

R2-6755 Part B

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: May cause respiratory irritation.
Symptoms/injuries after skin contact	: May cause skin irritation.
Symptoms/injuries after eye contact	: May cause eye irritation.
Symptoms/injuries after ingestion	: Ingestion is likely to be harmful or have adverse effects.
Chronic symptoms	: None expected under normal conditions of use.

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations : Dispose of waste material in accordance with all local, regional, national, and international regulations.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

In accordance with DOT / IMDG / IATA

14.1. UN number

Not applicable

14.2. UN proper shipping name

Not applicable

14.3. Additional information

Other information : No supplementary information available.

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According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Transport by sea

No additional information available

Air transport

No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

Silicic acid (H₄SiO₄), tetraethyl ester, reaction products with chlorodimethylsilane (68988-57-8)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica (68909-20-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. US State regulations

Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica (68909-20-6)

U.S. - Texas - Effects Screening Levels - Long Term

U.S. - Texas - Effects Screening Levels - Short Term

SECTION 16: Other information, including date of preparation or last revision

Revision date : 04/12/2016

Other information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

Full text of H-phrases:

Eye Irrit. 2A	Serious eye damage/eye irritation Category 2A
Skin Irrit. 2	Skin corrosion/irritation Category 2
H315	Causes skin irritation
H319	Causes serious eye irritation

NFPA health hazard

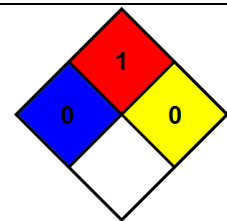
0 - Exposure under fire conditions would offer no hazard beyond that of ordinary combustible materials.

NFPA fire hazard

1 - Must be preheated before ignition can occur.

NFPA reactivity

0 - Normally stable, even under fire exposure conditions, and are not reactive with water.



We believe that the information contained herein is current as of the date of this Safety Data Sheet, and is offered in good faith. Since the use of this information and of these opinions and the conditions of the use of the product are not within the control of NuSil Technology, it is the user's obligation to determine the conditions of safe use of the product.

Nusil US GHS SDS

R2-6755 Part C

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date: 04/12/2016

Date of issue: 02/13/2014

Version: 2.0

SECTION 1: Identification

1.1. Product identifier

Product form : Mixture
Product name : R2-6755 Part C
Synonyms : Tough Optically Clear Silicone Elastomer

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : As an adhesive or encapsulant for applications requiring optical clarity and a 1.46 refractive index. For professional use only.

1.3. Details of the supplier of the safety data sheet

NuSil Technology LLC
1050 Cindy Lane
Carpinteria, California 93013
USA
(805) 684-8780
ehs@nusil.com
www.nusil.com

1.4. Emergency telephone number

Emergency number : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (GHS-US)

Eye Dam. 1 H318

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US) :



GHS05

Signal word (GHS-US) : Danger

Hazard statements (GHS-US) : H318 - Causes serious eye damage

Precautionary statements (GHS-US) : P280 - Wear protective gloves/protective clothing/eye protection/face protection
P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor/physician

2.3. Other hazards

Other hazards not contributing to the classification : Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions.

2.4. Unknown acute toxicity (GHS-US)

85-95% of the mixture consists of ingredients of unknown acute toxicity.

R2-6755 Part C

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%	Classification (GHS-US)
Glycidoxypropyltrimethoxysilane	(CAS No) 2530-83-8	10 - 15	Eye Dam. 1, H318

Full text of H-phrases: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label if possible).
- First-aid measures after inhalation : Remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.
- First-aid measures after skin contact : Rinse immediately with plenty of water. Obtain medical attention if irritation develops or persists.
- First-aid measures after eye contact : Rinse cautiously with water for at least 60 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
- First-aid measures after ingestion : Do NOT induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries : Causes serious eye damage.
- Symptoms/injuries after inhalation : May cause respiratory irritation.
- Symptoms/injuries after skin contact : May cause skin irritation.
- Symptoms/injuries after eye contact : Causes serious eye damage.
- Symptoms/injuries after ingestion : Ingestion is likely to be harmful or have adverse effects.
- Chronic symptoms : None expected under normal conditions of use.

4.3. Indication of any immediate medical attention and special treatment needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: Fire-Fighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.
- Unsuitable extinguishing media : Do not use a heavy water stream. Use of heavy stream of water may spread fire. Application of water stream to hot product may cause frothing and increase fire intensity.

5.2. Special hazards arising from the substance or mixture

- Fire hazard : Not considered flammable but may burn at high temperatures.
- Explosion hazard : Product is not explosive.
- Reactivity : Hazardous reactions will not occur under normal conditions.

5.3. Advice for firefighters

- Precautionary measures fire : Exercise caution when fighting any chemical fire.
- Firefighting instructions : Use water spray or fog for cooling exposed containers. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.
- Other information : Refer to Section 9 for flammability properties.

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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Avoid all contact with skin, eyes, or clothing. Avoid breathing (vapor, mist, spray).

6.1.1. For non-emergency personnel

Protective equipment : Use appropriate personal protection equipment (PPE).

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

Emergency procedures : Stop leak if safe to do so. Eliminate ignition sources. Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for cleaning up : Clear up spills immediately and dispose of waste safely. Spills should be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Comply with applicable regulations.

Storage conditions : Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible products : Strong acids. Strong bases. Strong oxidizers.

7.3. Specific end use(s)

As an adhesive or encapsulant for applications requiring optical clarity and a 1.46 refractive index. For professional use only.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No Occupational Exposure Limits (OELs) have been established for this product or its chemical components.

8.2. Exposure controls

Appropriate engineering controls : Ensure adequate ventilation, especially in confined areas. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed.

Personal protective equipment : Protective goggles. Gloves. Protective clothing. Face shield.



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Materials for protective clothing	: Chemically resistant materials and fabrics.
Hand protection	: Wear chemically resistant protective gloves.
Eye protection	: Chemical goggles or safety glasses. Face shield.
Skin and body protection	: Wear suitable protective clothing.
Respiratory protection	: Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits.
Environmental exposure controls	: Do not allow the product to be released into the environment.
Consumer exposure controls	: Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: Clear
Odor	: Odorless
Odor threshold	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 135 °C (> 275 °F)
Auto-ignition Temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Specific Gravity	: 0.98
Solubility	: No data available
Partition coefficient: n-octanol/water	: No data available
Viscosity	: No data available

9.2. Other information

VOC content	: < 1 %
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SECTION 10: Stability and reactivity

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials.

10.5. Incompatible materials

Strong acids. Strong bases. Strong oxidizers.

10.6. Hazardous decomposition products

Carbon oxides (CO, CO₂). Silicon oxides.

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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: May cause respiratory irritation.
Symptoms/injuries after skin contact	: May cause skin irritation.
Symptoms/injuries after eye contact	: Causes serious eye damage.
Symptoms/injuries after ingestion	: Ingestion is likely to be harmful or have adverse effects.
Chronic symptoms	: None expected under normal conditions of use.

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations : Dispose of waste material in accordance with all local, regional, national, and international regulations.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

In accordance with DOT / IMDG / IATA

14.1. UN number

Not applicable

14.2. UN proper shipping name

Marine pollutant : No supplementary information available.

14.3. Additional information

Other information : No supplementary information available.

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Transport by sea

No additional information available

Air transport

No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

Glycidoxypropyltrimethoxysilane (2530-83-8)
Listed on the United States TSCA (Toxic Substances Control Act) inventory
Siloxanes and Silicones, dimethyl, diphenyl, vinyl group-terminated (68951-96-2)
Listed on the United States TSCA (Toxic Substances Control Act) inventory
2-Propenoic acid, 2-methyl-, 3-(trimethoxysilyl)propyl ester (2530-85-0)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. US State regulations

Glycidoxypropyltrimethoxysilane (2530-83-8)
U.S. - Texas - Effects Screening Levels - Long Term
U.S. - Texas - Effects Screening Levels - Short Term
2-Propenoic acid, 2-methyl-, 3-(trimethoxysilyl)propyl ester (2530-85-0)
U.S. - Texas - Effects Screening Levels - Long Term
U.S. - Texas - Effects Screening Levels - Short Term

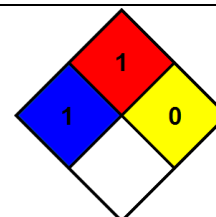
SECTION 16: Other information, including date of preparation or last revision

Revision date : 04/12/2016
Other information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

Full text of H-phrases: see section 16:

Eye Dam. 1	Serious eye damage/eye irritation Category 1
H318	Causes serious eye damage

NFPA health hazard 1 - Exposure could cause irritation but only minor residual injury even if no treatment is given.
NFPA fire hazard 1 - Must be preheated before ignition can occur.
NFPA reactivity 0 - Normally stable, even under fire exposure conditions, and are not reactive with water.



We believe that the information contained herein is current as of the date of this Safety Data Sheet, and is offered in good faith. Since the use of this information and of these opinions and the conditions of the use of the product are not within the control of NuSil Technology, it is the user's obligation to determine the conditions of safe use of the product.

SDS US (GHS HazCom 2012)