

EPM-2420 Part A

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations
Revision Date: 04/09/2020 Date of Issue: 09/23/2013



Version: 3.0

SECTION 1: Identification

1.1. Product Identifier

Product Form Mixture
Product Name EPM-2420 Part A
Synonyms Silicone Elastomer

1.2. Relevant Identified Uses of the Substance or Mixture and Uses Advised Against

Use of the Substance/Mixture For professional use only.

1.3. Details of the Supplier of the Safety Data Sheet

NuSil Technology LLC
1050 Cindy Lane
Carpinteria, California 93013
USA
(805) 684-8780
ehs@nusil.com
www.nusil.com

1.4. Emergency Telephone Number

Emergency Number 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)

SECTION 2: Hazards Identification

2.1. Classification of the Substance or Mixture

GHS-US Classification

Not classified

2.2. Label Elements

GHS-US Labeling

No labeling applicable

2.3. Other Hazards

No data available

2.4. Unknown Acute Toxicity (GHS-US)

No data available

SECTION 3: Composition/Information On Ingredients

3.1. Substances

Not applicable

3.2. Mixture

Within the meaning of the OSHA Hazard Communication Standard [29 CFR 1910.1200]: this substance is not considered a hazard when used in a manner which is consistent with the labeled directions.

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SECTION 4: First Aid Measures

4.1. Description of First-aid Measures

First-aid Measures General	Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid Measures After Inhalation	When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.
First-aid Measures After Skin Contact	Remove contaminated clothing. Drench affected area with water for at least 5 minutes. Obtain medical attention if irritation develops or persists.
First-aid Measures After Eye Contact	Rinse cautiously with water for at least 5 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.
First-aid Measures After Ingestion	Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Injuries	Not expected to present a significant hazard under anticipated conditions of normal use.
Symptoms/Injuries After Inhalation	Prolonged exposure may cause irritation.
Symptoms/Injuries After Skin Contact	Prolonged exposure may cause skin irritation.
Symptoms/Injuries After Eye Contact	May cause slight irritation to eyes.
Symptoms/Injuries After Ingestion	Ingestion may cause adverse effects.
Chronic Symptoms	None expected under normal conditions of use.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: Fire-Fighting Measures

5.1. Extinguishing Media

Suitable Extinguishing Media	: Water spray, fog, carbon dioxide (CO ₂), alcohol-resistant foam, or dry chemical.
Unsuitable Extinguishing Media	: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard	Not considered flammable but may burn at high temperatures.
Explosion Hazard	Product is not explosive.
Reactivity	Hazardous reactions will not occur under normal conditions.

5.3. Advice for Firefighters

Precautionary Measures Fire	Exercise caution when fighting any chemical fire.
Firefighting Instructions	Use water spray or fog for cooling exposed containers.
Protection During Firefighting	Do not enter fire area without proper protective equipment, including respiratory protection.

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SECTION 6: Accidental Release Measures

6.1. Personal Precautions, Protective Equipment And Emergency Procedures

General Measures Avoid prolonged contact with eyes, skin and clothing. Avoid breathing (vapor, mist, spray).

6.1.1. For Non-Emergency Personnel

Protective Equipment Use appropriate personal protective equipment (PPE).

Emergency Procedures Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective Equipment Equip cleanup crew with proper protection.

Emergency Procedures Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

6.2. Environmental Precautions

Prevent entry to sewers and public waters.

6.3. Methods and Materials for Containment and Cleaning Up

For Containment Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for Cleaning Up Clean up spills immediately and dispose of waste safely. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: Handling And Storage

7.1. Precautions for Safe Handling

Precautions for Safe Handling Avoid prolonged contact with eyes, skin and clothing. Avoid breathing vapors, mist, spray. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

Hygiene Measures Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures Comply with applicable regulations.

Storage Conditions Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible Materials Strong acids, strong bases, strong oxidizers.

7.3. Specific End Use(s)

For application uses requiring high durometer, high modulus characteristics and smooth surface. For professional use only.

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SECTION 8: Exposure Controls/Personal Protection

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), or OSHA (PEL).

8.2. Exposure Controls

Appropriate Engineering Controls

Suitable eye/body wash equipment should be available in the vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

Personal Protective Equipment

Gloves. Protective clothing. Protective goggles.



Materials For Protective Clothing

Chemically resistant materials and fabrics.

Hand Protection

Wear protective gloves.

Eye And Face Protection

Chemical safety goggles.

Skin And Body Protection

Wear suitable protective clothing.

Respiratory Protection

If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Other Information

When using, do not eat, drink or smoke.

SECTION 9: Physical and Chemical Properties

9.1. Information on Basic Physical and Chemical Properties

Physical State	Liquid
Appearance	Colorless
Odor	Odorless
Odor Threshold	No data available
pH	No data available
Evaporation Rate	No data available
Melting Point	No data available
Freezing Point	No data available
Boiling Point	No data available
Flash Point	> 135 °C (> 275 °F)
Auto-ignition Temperature	No data available
Decomposition Temperature	No data available
Flammability (solid, gas)	Not applicable
Vapor Pressure	No data available
Relative Vapor Density at 20 °C	No data available
Relative Density	> 1 (water = 1)
Solubility	No data available
Partition Coefficient n-Octanol/Water	No data available

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Viscosity No data available

9.2. Other Information

No additional information available

SECTION 10: Stability and Reactivity

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical Stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of Hazardous Reactions

Hazardous polymerization will not occur.

10.4. Conditions to Avoid

Direct sunlight, extremely high or low temperatures, and incompatible materials.

10.5. Incompatible Materials

Strong acids, strong bases, strong oxidizers.

10.6. Hazardous Decomposition Products

None expected under normal conditions of use. Thermal decomposition generates: Carbon oxides (CO, CO₂). Silicon oxides. Will decompose above 150 °C (> 300 °F) releasing formaldehyde vapors. Formaldehyde is a potential carcinogen and can act as a potential skin and respiratory sensitizer. Formaldehyde can also cause respiratory and eye irritation.

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects

Acute Toxicity	: Not classified
Skin Corrosion/Irritation	Not classified
Serious Eye Damage/Irritation	Not classified
Respiratory or Skin Sensitization	Not classified
Germ Cell Mutagenicity	Not classified
Carcinogenicity	Not classified
Reproductive Toxicity	: Not classified
Specific Target Organ Toxicity (Single Exposure)	: Not classified
Specific Target Organ Toxicity (Repeated Exposure)	: Not classified
Aspiration Hazard	Not classified
Symptoms/Injuries After Inhalation	Prolonged exposure may cause irritation.
Symptoms/Injuries After Skin Contact	Prolonged exposure may cause skin irritation.
Symptoms/Injuries After Eye Contact	May cause slight irritation to eyes.
Symptoms/Injuries After Ingestion	Ingestion may cause adverse effects.
Chronic Symptoms	None expected under normal conditions of use.

SECTION 12: Ecological Information

12.1. Toxicity

Ecology - General Not classified.

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NFPA Fire Hazard

1 - Materials that must be preheated before ignition can occur.

NFPA Reactivity Hazard

0 - Material that in themselves are normally stable, even under fire conditions.

HMIS III Rating

Health

: 1 Slight Hazard - Irritation or minor reversible injury possible

Flammability

: 1 Slight Hazard

Physical

: 0 Minimal Hazard

The information provided in this Safety Data Sheet (SDS) was prepared based on data believed to be accurate as of the date of this SDS. TO THE GREATEST EXTENT PERMITTED BY LAW, NUSIL TECHNOLOGY LLC AND ITS AFFILIATED COMPANIES ("NUSIL") EXPRESSLY DISCLAIMS ANY AND ALL REPRESENTATIONS AND WARRANTIES REGARDING THE INFORMATION CONTAINED HEREIN INCLUDING, WITHOUT LIMITATION, AS TO ACCURACY, COMPLETENESS, FITNESS FOR PURPOSE OR USE, MERCHANTABILITY, NON-INFRINGEMENT, PERFORMANCE, SAFETY, SUITABILITY AND STABILITY. This SDS is intended as a guide to the appropriate use, handling, storage and disposal of the product to which it relates by properly trained personnel, and is not intended to be comprehensive. Users of NuSil's products are advised to perform their own tests and to exercise their own judgment to determine the safety, suitability and appropriate use, handling, storage and disposal of each product and product combination for their own purposes and uses. TO THE GREATEST EXTENT PERMITTED BY LAW, NUSIL DISCLAIMS LIABILITY FOR, AND BY USING NUSIL'S PRODUCTS PURCHASER AGREES THAT UNDER NO CIRCUMSTANCES SHALL NUSIL BE LIABLE FOR, SPECIAL, INDIRECT, INCIDENTAL, PUNITIVE OR CONSEQUENTIAL DAMAGES OF ANY TYPE OR KIND, INCLUDING WITHOUT LIMITATION, FOR LOSS OF PROFITS, REPUTATIONAL DAMAGE, PRODUCT RECALL OR BUSINESS INTERRUPTION.

NuSil US GHS SDS

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According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations
Revision Date: 04/09/2020 Date of Issue: 09/23/2013

SECTION 1: Identification

1.1. Product Identifier

Product Form Mixture
Product Name EPM-2420 Part B
Synonyms Silicone Elastomer

1.2. Relevant Identified Uses of the Substance or Mixture and Uses Advised Against

Use of the Substance/Mixture For professional use only.

1.3. Details of the Supplier of the Safety Data Sheet

NuSil Technology LLC
1050 Cindy Lane
Carpinteria, California 93013
USA
(805) 684-8780
ehs@nusil.com
www.nusil.com

1.4. Emergency Telephone Number

Emergency Number 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)

SECTION 2: Hazards Identification

2.1. Classification of the substance or mixture

GHS-US classification

Skin Irrit. 2 H315

Eye Irrit. 2A H319

Full text of hazard classes and H-statements: see section 1.6

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US) :



GHS07

Signal word (GHS-US) : Warning

Hazard statements (GHS-US) : H315 - Causes skin irritation
H319 - Causes serious eye irritation

Precautionary statements (GHS-US) : P264 - Wash hands, forearms, and exposed areas thoroughly after handling.
P280 - Wear eye protection, face protection, protective clothing, protective gloves.
P302+P352 - If on skin: Wash with plenty of water.
P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P321 - Specific treatment (see Section 4 on this SDS).
P332+P313 - If skin irritation occurs: Get medical advice/attention.

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P337+P313 - If eye irritation persists: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.

2.3. Other hazards

Other hazards not contributing to the classification : Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

2.4. Unknown acute toxicity (GHS US)

No data available

SECTION 3: Composition/Information On Ingredients

3.1. Substances

Not applicable

3.2. Mixture

Name	Product Identifier	%	GHS-US Classification
Silicic acid (H ₄ SiO ₄), tetraethyl ester, reaction products with chlorodimethylsilane	(CAS No) 68988-57-8	< 20	Skin Irrit. 2, H315 Eye Irrit. 2A, H319

SECTION 4: First Aid Measures

4.1. Description of First-aid Measures

First-aid Measures General	Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid Measures After Inhalation	When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.
First-aid Measures After Skin Contact	Remove contaminated clothing. Drench affected area with water for at least 5 minutes. Obtain medical attention if irritation develops or persists.
First-aid Measures After Eye Contact	Rinse cautiously with water for at least 5 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.
First-aid Measures After Ingestion	Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Injuries	Not expected to present a significant hazard under anticipated conditions of normal use.
Symptoms/Injuries After Inhalation	Prolonged exposure may cause irritation.
Symptoms/Injuries After Skin Contact	Prolonged exposure may cause skin irritation.
Symptoms/Injuries After Eye Contact	May cause slight irritation to eyes.

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Symptoms/Injuries After Ingestion may cause adverse effects.
Ingestion

Chronic Symptoms None expected under normal conditions of use.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: Fire-Fighting Measures

5.1. Extinguishing Media

Suitable Extinguishing Media : Water spray, fog, carbon dioxide (CO₂), alcohol-resistant foam, or dry chemical.

Unsuitable Extinguishing Media : Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard Not considered flammable but may burn at high temperatures.

Explosion Hazard Product is not explosive.

Reactivity Hazardous reactions will not occur under normal conditions.

5.3. Advice for Firefighters

Precautionary Measures Fire Exercise caution when fighting any chemical fire.

Firefighting Instructions Use water spray or fog for cooling exposed containers.

Protection During Firefighting Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental Release Measures

6.1. Personal Precautions, Protective Equipment And Emergency Procedures

General Measures Avoid prolonged contact with eyes, skin and clothing. Avoid breathing (vapor, mist, spray).

6.1.1. For Non-Emergency Personnel

Protective Equipment Use appropriate personal protective equipment (PPE).

Emergency Procedures Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective Equipment Equip cleanup crew with proper protection.

Emergency Procedures Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

6.2. Environmental Precautions

Prevent entry to sewers and public waters.

6.3. Methods and Materials for Containment and Cleaning Up

For Containment Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for Cleaning Up Clean up spills immediately and dispose of waste safely. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

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SECTION 7: Handling And Storage

7.1. Precautions for Safe Handling

Precautions for Safe Handling Avoid prolonged contact with eyes, skin and clothing. Avoid breathing vapors, mist, spray. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

Hygiene Measures Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures Comply with applicable regulations.

Storage Conditions Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible Materials Strong acids, strong bases, strong oxidizers.

7.3. Specific End Use(s)

For molding or extruding parts for the healthcare industry. For professional use only.

SECTION 8: Exposure Controls/Personal Protection

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), or OSHA (PEL).

8.2. Exposure Controls

Appropriate Engineering Controls Suitable eye/body wash equipment should be available in the vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

Personal Protective Equipment Gloves. Protective clothing. Protective goggles.



Materials For Protective Clothing Chemically resistant materials and fabrics.

Hand Protection Wear protective gloves.

Eye And Face Protection Chemical safety goggles.

Skin And Body Protection Wear suitable protective clothing.

Respiratory Protection If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Other Information When using, do not eat, drink or smoke.

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SECTION 9: Physical and Chemical Properties

9.1. Information on Basic Physical and Chemical Properties

Physical State	Liquid
Appearance	Colorless
Odor	Odorless
Odor Threshold	No data available
pH	No data available
Evaporation Rate	No data available
Melting Point	No data available
Freezing Point	No data available
Boiling Point	No data available
Flash Point	> 135 °C (> 275 °F)
Auto-ignition Temperature	No data available
Decomposition Temperature	No data available
Flammability (solid, gas)	Not applicable
Vapor Pressure	No data available
Relative Vapor Density at 20°C	No data available
Relative Density	> 1 (water = 1)
Solubility	No data available
Partition Coefficient n-Octanol/Water	No data available
Viscosity	No data available

9.2. Other Information

No additional information available

SECTION 10: Stability and Reactivity

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical Stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of Hazardous Reactions

Hazardous polymerization will not occur.

10.4. Conditions to Avoid

Direct sunlight, extremely high or low temperatures, and incompatible materials.

10.5. Incompatible Materials

Strong acids, strong bases, strong oxidizers.

10.6. Hazardous Decomposition Products

None expected under normal conditions of use. Thermal decomposition generates: Carbon oxides (CO, CO₂). Silicon oxides. Will decompose above 150 °C (> 300 °F) releasing formaldehyde vapors. Formaldehyde is a potential carcinogen and can act as a potential skin and respiratory sensitizer. Formaldehyde can also cause respiratory and eye irritation.

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.

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Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity – single exposure	: Not classified
Specific target organ toxicity – repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: Prolonged exposure may cause irritation.
Symptoms/effects after skin contact	: Redness, pain, swelling, itching, burning, dryness, and dermatitis.
Symptoms/effects after eye contact	: Contact causes severe irritation with redness and swelling of the conjunctiva.
Symptoms/effects after ingestion	: Ingestion may cause adverse effects.

SECTION 12: Ecological Information

12.1. Toxicity

Ecology - General Not classified.

12.2. Persistence and Degradability

EPM-2420 Part B	
Persistence and Degradability	Not established.

12.3. Bioaccumulative Potential

EPM-2420 Part B	
Bioaccumulative Potential	Not established.

12.4. Mobility In Soil

No additional information available

12.5. Other Adverse Effects

Other Information Avoid release to the environment.

SECTION 13: Disposal Considerations

13.1. Waste Treatment Methods

Waste Disposal Recommendations	Dispose of contents/container in accordance with local, regional, national, and international regulations.
Additional Information	Container may remain hazardous when empty. Continue to observe all precautions.
Ecology - Waste Materials	Avoid release to the environment.

SECTION 14: Transport Information

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

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- 14.1. **In Accordance with DOT** Not regulated for transport
- 14.2. **In Accordance with IMDG** Not regulated for transport
- 14.3. **In Accordance with IATA** Not regulated for transport

SECTION 15: Regulatory Information

15.1. US Federal Regulations

All components in this mixture are listed on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory, have been exempted, or not disclosed due to CBI requirements or disclosure rules according to the relevant regulation.

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SARA Section 311/312 Hazard Classes	Immediate (acute) health hazard

15.2. US State Regulations

No additional information available.

SECTION 16: Other Information, Including Date of Preparation or Last Revision

Date of Preparation or Latest Revision 04/09/2020

Other Information This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

NFPA Health Hazard

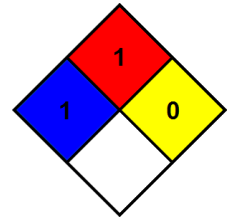
1 - Exposure could cause irritation but only minor residual injury even if no treatment is given.

NFPA Fire Hazard

1 - Materials that must be preheated before ignition can occur.

NFPA Reactivity Hazard

0 - Material that in themselves are normally stable, even under fire conditions.



HMIS III Rating

Health : 1 Slight Hazard - Irritation or minor reversible injury possible
Flammability : 1 Slight Hazard
Physical : 0 Minimal Hazard

The information provided in this Safety Data Sheet (SDS) was prepared based on data believed to be accurate as of the date of this SDS. TO THE GREATEST EXTENT PERMITTED BY LAW, NUSIL TECHNOLOGY LLC AND ITS AFFILIATED COMPANIES ("NUSIL") EXPRESSLY DISCLAIMS ANY AND ALL REPRESENTATIONS AND WARRANTIES REGARDING THE INFORMATION CONTAINED HEREIN INCLUDING, WITHOUT LIMITATION, AS TO ACCURACY, COMPLETENESS, FITNESS FOR PURPOSE OR USE, MERCHANTABILITY, NON-INFRINGEMENT, PERFORMANCE, SAFETY, SUITABILITY AND STABILITY. This SDS is intended as a guide to the appropriate use, handling, storage and disposal of the product to which it relates by properly trained personnel, and is not intended to be comprehensive. Users of NuSil's products are advised to perform their own tests and to exercise their own judgment to determine the safety, suitability and appropriate use, handling, storage and disposal of each product and product combination for their own purposes and uses. TO THE GREATEST EXTENT PERMITTED BY LAW, NUSIL DISCLAIMS LIABILITY FOR, AND BY USING NUSIL'S

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