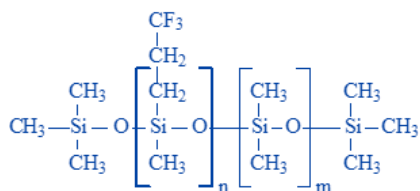


FS-3606

Silicone fluid

DESCRIPTION



- A clear liquid copolymer consisting of dimethylsiloxane and trifluoropropylmethylsiloxane
- Available in standard viscosities of 350, 1,000 and 12,500 cP and custom viscosities upon request
- Has reduced solubility, good wetting properties and good lubrication characteristics for plastics, rubber and skin
- Highly water repellent and resists decomposition by heat and oxidation

APPLICATION

- To provide a lubricious and/or hydrophobic coating
- For lubricating the surfaces of molded dimethyl silicone elastomer parts
- For applications requiring an operating temperature range of -40°C to 200°C (-40°F to 392°F)

PROPERTIES

Typical Properties	Average Result	Standard	NT-TM
Appearance	Translucent	ASTM D2090	002
Volatility	0.1%	ASTM D2288	004
Refractive Index	1.383	ASTM D1747, D1218	018
Volume Resistivity	1 x 10 ¹⁵ ohm-cm	-	-
Dielectric Strength	400 volts/mil	-	-
Coefficient of Thermal Expansion	0.00096 cc/cc/°C	-	-

INSTRUCTIONS FOR USE

Apply directly to surfaces by dipping, spraying or wiping. When desiring a very thin film of fluid, dilute to 1-5% weight silicone solids in a compatible solvent. Then apply this solution to a surface using the above techniques. After applying, allow sufficient time to permit the solvent to evaporate.

Although FS-3606 Fluid possesses excellent lubricant characteristics, the fluid may not provide satisfactory lubrication in load-bearing situations, especially metal against metal. FS-3606 contains about 60 mole percent fluorinated polymer, which reduces its solubility in most silicone elastomers, particularly polydimethylsiloxane elastomers, while retaining good wetting properties. The combination of reduced solubility and good surface wetting properties allows the fluid to remain on the surface of the silicone polymer longer than polydimethylsiloxane fluids, resulting in improved long-term surface lubricity and reduced elastomer swelling. Since FS-3606's rate of diffusion into silicone elastomers decreases as the molecular weight of the fluid increases, the higher viscosity fluids lubricate a silicone elastomeric surface for a slightly longer period than lower viscosity fluids. Before exposing a silicone elastomer to any fluid, evaluate the effect of the exposure on performance.

Thin films of FS-3606 Fluid on plastics, metal and glass provide a temporary, water-repellent barrier. On temperature-resistant materials such as glass, ceramic and metal, this fluid film can be converted to a highly durable hydrophobic film by heating the treated surface. Heating 2 hours at 250°C (482°F), 1 hour at 276°C (529°F) or 30 minutes at 300°C (572°F) is satisfactory.

SOLVENT COMPATIBILITY

FS-3606 is soluble in chlorinated hydrocarbon (e.g., methylene chloride, chloroform, carbon tetrachloride, 1,1,1 trichloroethane), and ketones (e.g. acetone, MEK, MIBK). FS-3606 is also slightly soluble (the solution is hazy) in aromatic hydrocarbons, mineral spirits and alcohol IPA.

SPECIFICATIONS

Do not use the properties shown in this technical profile as a basis for preparing specifications. Please [contact](#) NuSil Technology for assistance and recommendations in establishing particular specifications.

Packaging

2 Ounce (57 g)
1 Pint (455 g)
1 Gallon (3.64 kg)
5 Gallon (18.2 kg)

Warranty

12 Months

WARRANTY INFORMATION

The warranty period provided by NuSil Technology LLC (hereinafter "NuSil Technology") is 12 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology provides a specific written warranty of fitness for a particular use, NuSil Technology's sole warranty is that the product will meet NuSil Technology's then current specification. NuSil Technology specifically disclaims all other expressed or implied warranties, including, but not limited to, warranties of merchantability and fitness for use. The exclusive remedy and NuSil Technology's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil Technology expressly disclaims any liability for incidental or consequential damages.

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NuSil Technology believes, to the best of its knowledge, that the information and data contained herein are accurate and reliable. The user is responsible to determine the material's suitability and safety of use. NuSil Technology cannot know each application's specific requirements and hereby notifies the user that it has not tested or determined this material's suitability or safety for use in any application. The user is responsible to adequately test and determine the safety and suitability for their application and NuSil Technology makes no warranty concerning fitness for any use or purpose. NuSil Technology has completed no testing to establish safety of use in any medical application.

NuSil Technology has tested this material only to determine if the product meets the applicable specifications. (Please [contact](#) NuSil Technology for assistance and recommendations when establishing specifications.) When considering the use of NuSil Technology products in a particular application, review the latest Material Safety Data Sheet and [contact](#) NuSil Technology with any questions about product safety information.

Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, the user is advised to obtain available product safety information and take the necessary steps to ensure safety of use.

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