

# FS-3502-1

## Fluorosilicone gel

### DESCRIPTION

- A two-part, white, fluorosilicone gel
- 100 mole % fluorosilicone
- 1:1 Mix Ratio (Part A: Part B)

### APPLICATION

- For filling of small gaps
- For applications requiring solvent and/or fuel resistance
- Bonds aggressively to most surfaces
- For components exposed to JP-8, aviation fuels and solvents

### PROPERTIES

Typical Properties	Average Result	Standard	NT-TM
<b>Uncured:</b>			
Appearance, Part A	Translucent	ASTM D2090	002
Appearance, Part B	White	ASTM D2090	002
Viscosity	1,200 cP (1,200 mPas)	ASTM D1084, D2196	001
Viscosity at 3 hours	4,500 cP (4,500 mPas)	ASTM D1084, D2196	001
<b>Cured: 4 hours at 50°C (122°F)</b>			
Durometer, Type 00	10	ASTM D2240	006

Properties tested on a lot-to-lot basis. Do not use the properties shown in this technical profile as a basis for preparing specifications. Please [contact](#) NuSil Technology for assistance and recommendations in establishing particular specifications.

## INSTRUCTIONS FOR USE

### Mixing

Thoroughly mix Parts A and B in a 1:1 ratio by weight or volume. Take care to minimize air entrapment during mixing.

### Vacuum Deaeration

Remove air entrapped during mixing by common vacuum deaeration procedure, observing all safety precautions. Slowly apply vacuum to a container both rated for use and at least four times the volume of material being deaerated. Hold vacuum until the presence of air is no longer evident.

### Substrate Considerations

Cures in contact with most materials, exceptions include: sulfured organic rubbers, latex, chlorinated rubbers, some RTV silicones and unreacted residues of some curing agents.

### Adjustable Cure Schedule

Product cures at a wide range of cure times and temperatures to accommodate different production needs. [Contact](#) NuSil Technology for details.

## OPERATING TEMPERATURE

The operating temperature range of a silicone in any application is dependent on many variables, including but not limited to: temperature, time of exposure, type of atmosphere, exposure of the material's surface to the atmosphere, and mechanical stress. In addition, a material's physical properties will vary at both the high and low end of the operating temperature range. This type of silicone typically remains flexible at extremely low temperatures and has been known to perform at -65°C (-85°F) as well as resist breakdown at elevated temperatures up to 250°C (482°F). The user is responsible to verify performance of a material in a specific application.

## ROHS AND REACH COMPLIANCE

Please [contact](#) NuSil Technology's Regulatory Compliance department with any questions or for further assistance

## SPECIFICATIONS

Do not use the properties shown in this technical profile as a basis for preparing specifications. Please [contact](#) NuSil Technology for assistance and recommendations in establishing particular specifications.

### Packaging

50 mL SxS Kit  
50 Gram Kit  
2 Pint Kit (910 g)

### Warranty

12 Months

## WARRANTY INFORMATION

The warranty period provided by NuSil Technology LLC (hereinafter "NuSil Technology") is 12 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology provides a specific written warranty of fitness for a particular use, NuSil Technology's sole warranty is that the product will meet NuSil Technology's then current specification. NuSil Technology specifically disclaims all other expressed or implied warranties, including, but not limited to, warranties of merchantability and fitness for use. The exclusive remedy and NuSil Technology's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil Technology expressly disclaims any liability for incidental or consequential damages.

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NuSil Technology has tested this material only to determine if the product meets the applicable specifications. (Please [contact](#) NuSil Technology for assistance and recommendations when establishing specifications.) When considering the use of NuSil Technology products in a particular application, review the latest Material Safety Data Sheet and [contact](#) NuSil Technology with any questions about product safety information.

Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, the user is advised to obtain available product safety information and take the necessary steps to ensure safety of use.

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